

# JNF SERIES 5&6 STATION NUT FORMER (五&六模螺帽成型機)



| SPECIFICATION 規格/機型              | MODEL  | JNF 8B5S | JNF 8B6S | JNF 10B5S | JNF 10B6S | JNF 13B5S | JNF 13B6S | JNF 14B5S | JNF 14B6S | JNF 17B5S | JNF 17B6S | JNF 19B5S | JNF 19B6S | JNF 24B5S | JNF 24B6S |
|----------------------------------|--------|----------|----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
| FORGING STATION 模數               |        | 5        | 6        | 5         | 6         | 5         | 6         | 5         | 6         | 5         | 6         | 5         | 6         | 5         | 6         |
| CUT-OFF DIA. MAX. 最大切斷直徑 (mm)    |        | 8        |          | 10        |           | 13        |           | 14        |           | 17        |           | 19        |           | 24        |           |
| CUT-OFF LENGTH MAX. 最大切斷長度 (mm)  |        | 6        |          | 8         |           | 10        |           | 12        |           | 13        |           | 14        |           | 18        |           |
| KICK-OUT LENGTH MAX. 後托頂出長度 (mm) |        | 10       |          | 13        |           | 15        |           | 18        |           | 20        |           | 25        |           | 30        |           |
| CUT-OFF QUILL (DxL) 切模 (mm)      |        | 37x 45   |          | 45x 55    |           | 55x 65    |           | 62x 75    |           | 72x 80    |           | 80x 90    |           | 100x 110  |           |
| MAIN DIE HOLE (DxL) 母模 (mm)      |        | 37x 42   |          | 45x 46    |           | 55x 50    |           | 62x 60    |           | 72x 65    |           | 80x 72    |           | 100x 90   |           |
| DIES PITCH 母模中心距離 (mm)           |        | 37       |          | 45        |           | 55        |           | 62        |           | 72        |           | 80        |           | 100       |           |
| PUNCH HOLE (DxL) 公模束 (mm)        |        | 25x 58   |          | 30x 83    |           | 37x 87    |           | 42x 100   |           | 42x 105   |           | 48x 110   |           | 60x 135   |           |
| RAM STROKE 主滑板行程 (mm)            |        | 60       |          | 70        |           | 70        |           | 80        |           | 80        |           | 90        |           | 120       |           |
| FORGING POWER 壓造力 (ton)          |        | 26       | 30       | 40        | 45        | 75        | 85        | 85        | 95        | 110       | 125       | 140       | 165       | 235       | 255       |
| PRODUCT 產品                       | (inch) | #8       | #8       | #10,1/4   | #10,1/4   | #12,5/16  | #12,5/16  | 3/8       | 3/8       | 3/8       | 3/8       | 1/2       | 1/2       | 5/8       | 5/8       |
|                                  | (mm)   | M5       | M5       | M6        | M6        | M8        | M8        | M8        | M8        | M10       | M10       | M12       | M12       | M16       | M16       |
| MAX. OUTPUT 每分鐘最大產能 (pcs/minute) |        | 360      | 340      | 330       | 310       | 310       | 290       | 280       | 260       | 250       | 235       | 210       | 195       | 160       | 145       |
| MAIN MOTOR 主馬達 (hp)              |        | 10       | 10       | 15        | 15        | 20        | 25        | 30        | 30        | 30        | 30        | 40        | 40        | 50        | 50        |
| APPROX. WT. 機械重量 (ton)           |        | 4        | 4.6      | 5         | 6         | 6.8       | 8         | 8         | 10        | 11        | 13        | 16        | 18.5      | 26        | 30        |

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- PRODUCTION CAPACITY DEPENDS ON APPLICABLE PRODUCTS, MATERIAL, TENSILE STRENGTH OF THE WIRE.(設備產能依產品之型狀、材質及線材抗拉強度而有所差異。)
- THE KICK-OUT STROKE IN BRACKET SHOWS THE MAX. LENGTH OF THE PRODUCT ALLOWED FOR ROTATIONAL TRANSFER. (後托頂出長度括弧內之數據表示壓造過程中翻轉產品的最長長度)

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| SPECIFICATION 規格/機型              | MODEL  | JNF<br>28B5S | JNF<br>28B6S | JNF<br>32B5S | JNF<br>32B6S | JNF<br>36B5S | JNF<br>36B6S | JNF<br>41B5S | JNF<br>41B6S |  |  |  |  |  |  |
|----------------------------------|--------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--|--|--|--|--|--|
| FORGING STATION 模數               |        | 5            | 6            | 5            | 6            | 5            | 6            | 5            | 6            |  |  |  |  |  |  |
| CUT-OFF DIA. MAX. 最大切斷直徑 (mm)    |        | 28           |              | 32           |              | 36           |              | 41           |              |  |  |  |  |  |  |
| CUT-OFF LENGTH MAX. 最大切斷長度 (mm)  |        | 24           |              | 28           |              | 30           |              | 40           |              |  |  |  |  |  |  |
| KICK-OUT LENGTH MAX. 後托頂出長度 (mm) |        | 35           |              | 40           |              | 45           |              | 55           |              |  |  |  |  |  |  |
| CUT-OFF QUILL (DxL) 切模 (mm)      |        | 120x 130     |              | 140x 150     |              | 160x 170     |              | 180x 180     |              |  |  |  |  |  |  |
| MAIN DIE HOLE (DxL) 母模 (mm)      |        | 120x 105     |              | 140x 120     |              | 160x 136     |              | 180x 180     |              |  |  |  |  |  |  |
| DIES PITCH 母模中心距離 (mm)           |        | 120          |              | 140          |              | 160          |              | 180          |              |  |  |  |  |  |  |
| PUNCH HOLE (DxL) 公模束 (mm)        |        | 72x 160      |              | 84x 180      |              | 96x 210      |              | 108x 250     |              |  |  |  |  |  |  |
| RAM STROKE 主滑板行程 (mm)            |        | 140          |              | 160          |              | 180          |              | 200          |              |  |  |  |  |  |  |
| FORGING POWER 壓造力 (ton)          |        | 300          | 330          | 400          | 440          | 550          | 600          | 700          | 780          |  |  |  |  |  |  |
| PRODUCT 產品                       | (inch) | 3/4          | 3/4          | 7/8          | 7/8          | 1            | 1            | 1&1/8        | 1&1/8        |  |  |  |  |  |  |
|                                  | (mm)   | M18          | M18          | M22          | M22          | M24          | M24          | M27          | M27          |  |  |  |  |  |  |
| MAX. OUTPUT 每分鐘最大產能 (pcs/minute) |        | 140          | 130          | 110          | 100          | 95           | 85           | 75           | 70           |  |  |  |  |  |  |
| MAIN MOTOR 主馬達 (hp)              |        | 75           | 75           | 100          | 100          | 125          | 150          | 175          | 175          |  |  |  |  |  |  |
| APPROX. WT. 機械重量 (ton)           |        | 39           | 44           | 55           | 63           | 75           | 82           | 104          | 115          |  |  |  |  |  |  |

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